



» PRODUCT BULLETIN & COLOR CARD

Wilflex™ Rio RFU Standard Colors

Vibrant and Bold Flexible Cure Inks

We took everything you liked about our Rio mixing system and created the next generation of ready-for-use standard colors—introducing Wilflex™ Rio RFU Standard Colors.

Wilflex Rio RFU Standard Colors make it even easier for you to achieve consistent color every time. The 33 most popular colors from our standard portfolio are now even better—with improved opacity and the ability to cure at a lower temperature with our new ‘flexible’ cure profile. Wilflex Rio RFU colors cure as low as 266°F (130°C), reducing energy consumption, dye migration, and the possibility of garment damage.

Along with flexible cure temperatures, Wilflex Rio RFU Colors also offer everything you have come to expect from Rio—bright, vibrant colors with excellent opacity, even on higher mesh counts.

Wilflex Rio RFU Colors also provide exceptional wet-on-wet printing capabilities, an optimal soft hand, excellent stretch, and a matte finish.*

HIGHLIGHTS

- 33 most popular industry colors
- Flexible cure profile (266°F/130°C to 320°F/160°C)
- Excellent opacity
- Wet-on-wet printing
- Matte finish*
- ECO PASSPORT by OEKO-TEX® and ZDHC MRSL Conformance Level 3 certifications**

* Gloss may increase when cured at temperatures above 266°F (130°C)

** ECO PASSPORT Certification Numbers:

Wilflex 1.3 - 21.0.65055

Wilflex 2.10 - 21.0.70670



Sustainability Spotlight



Reduced
Energy Use

wilflex™

WILFLEX™ RIO RFU STANDARD COLORS

Wilflex™ Rio RFU Standard Colors comprise a complete range of popular industry colors, specifically formulated to be vibrant, bold, and accurate. Each color is optimized for brilliance and produced in Wilflex facilities to create best-in-class quality and performance.

DOWNLOAD THIS CARD AND HOVER OVER THE INK SWATCH TO REVEAL APPROXIMATE PMS CODES.



LEMON YELLOW

YELLOW

LIGHT GOLD

GOLD

DOLPHIN ORANGE

BRIGHT ORANGE

SCARLET

NATIONAL RED

DRAKE RED

DALLAS SCARLET

MAROON

BRANDYWINE

RUSSELL PURPLE

AQUA

CONTACT BLUE



LIGHT ROYAL

ROYAL

BEARS NAVY

NAVY

BLACK DIAMOND

BLACK LIGHT GREEN

KELLY GREEN

DARK GREEN

RUSSELL GRAY

DARK GRAY

TAN

ELECTRIC YELLOW

ELECTRIC ORANGE

ELECTRIC RED

ELECTRIC PINK

ELECTRIC PURPLE

ELECTRIC BLUE

ELECTRIC GREEN

Wilflex™ inks by Avient. Not all ink ranges are available in every country. All Wilflex inks are formulated to print on textiles. Please consult current product information bulletin for specific product information, precautions and suggested applications. The information presented in this color card is given in good faith, but pre-printing and testing for desired properties are strongly recommended.

Color Chips: The color chips presented on this Color Card are simulations of Wilflex colors. Slight variations may be seen between these chips and actual Wilflex inks. Printed results may vary based on production methods such as ink film thickness, opacity, and substrate.

RFU COLORS

Need bold and vibrant colors designed to impress your customers? Access to a premixed offering of the most popular colors gives printers and brands a competitive edge. Wilflex Rio RFU Standard Colors are brilliant, pure, and true colors that can dazzle brands and consumers.

PRODUCTIVE

Wilflex Rio RFU Standard Colors are built to save screen printers time and money. With high-speed wet-on-wet printing and the capability to cure at low to standard temperatures, Wilflex Rio RFU colors are developed to improve productivity and reduce cost.

SIMPLE

Save mixing time with ready-for-use colors that are accurate and repeatable from one job to the next. Simple to use and easy to print!

BETTER ACCURACY

Wilflex Rio RFU Standard Colors are highly pigmented to produce vibrant and full color even on finer mesh. The result? Less ink consumption, softer hand, and excellent print detail.

PRINTABILITY

Wilflex Rio RFU Standard Colors print easily over a wide range of meshes and excel on automatic and manual presses. From small runs to large, Rio standard colors deliver professional prints each time.



For more information about Wilflex screen printing inks, please call **1.844.4AVIENT**, email **inks@avient.com**, or visit **avientspecialtyinks.com** or **wilflex.com**



wilflex.com



Copyright © 2026, Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the information. Avient makes no warranties or guarantees respecting suitability of either Avient's products or the information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the information and/or use or handling of any product. AVIENT MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the information or products reflected by the information. This literature shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.

#MC90000894WE