



MAGNAPRINT® MIGRATION BLOCKER BLACK

Anti-migration blocker

KEY FEATURES

- Prevents dye migration and builds strong opacity
- PVC and phthalate free water-based ink
- Preserves the vibrance and brilliance of whites and colours in the design
- Excellent fibre matt down properties
- Eliminates the lifting of garments (sweating) during production

APPLICATION

- Print using 43T- 54 (110 - 140) mesh screens
- Flash thoroughly between layers
- Cure as per top coat instructions or 1 - 1½ minutes at 165°C (330°F)

MAGNAPRINT ADDITIVES (OPTIONAL)

Refer to relevant TDS for more information

- **RETARDENT GEL CONC** (2% max)
Increases the open time on the screen if required
- **CROSSLINKER 200** (2% max)
Allows for curing at room temperature - 48 hours
- **CROSSLINKER 500** (3% max)
Reduces the curing time and/or temperature of the ink to 120°C (248°F) - 2 minutes

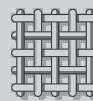
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SPECIFICATIONS



FABRIC TYPE

Polyester, Polycotton Blends
Spandex, Lycra



MESH

COUNT: 43 - 54T (110 - 140)



SQUEEGEE

SHORE: 60/90/60
EDGE: Rectangle
ANGLE: 15°



STENCIL

TYPE: Water Resistant Emulsion
EOM THICKNESS: Standard
CONTACT: 3-4mm off



TEMPERATURE

CURE: 1-1.5 min - 165°C (330°F)
FLASH: 2 sec - 230°C (445°F)



MAGNAPRINT ADDITIVES

2% Retardent Gel Conc
2-3% Crosslinker



COMPLIANCE

OEKO-TEX® Eco Passport Class I
ZDHC Confidence Level 3
GOTS Approved Input



STORAGE

Store Properly Closed
>5 °C (40 °F) <25 °C (77 °F)



HEALTH & SAFETY

MSDS: Available Upon Request



CLEAN UP

Water & Mild Detergent