



MAGNAPRINT® MULTISHINE

Ready to print stretchy two-tone, sparkly pearlescent paste

MULTISHINE COLOURS

	MultiShine Jade*		MultiShine Teal*
	MultiShine Amethyst*		MultiShine Midnight*
	MultiShine Indigo*		MultiShine Royal*
	MultiShine Sunset*		MultiShine Silver
	MultiShine Gold*		

*Available silver as standard, colour shift recipes available on request

KEY FEATURES

- Superior colour shift or “two-tone” effect with shine and sparkle
- High solids water-based ink
- Ready to print
- PVC free

APPLICATION

- Ink has a 10 - 60 micron particle size - may not be suitable for printing with finer meshes
- MagnaPrint Migration Blocker Black should be used on fabrics where dye migration is an issue
- For best printing results, use a black under-base (MagnaPrint AquaFlex Neutral V2 + 6% Black NGN)
- Print in the last position to avoid pickup
- Cure for 2 - 2½ minutes at 165°C (330°F)

MAGNAPRINT ADDITIVES (OPTIONAL)

Refer to relevant TDS for more information

RETARDENT GEL CONC (2% max)

CROSSLINKER 200 (2% max)

CROSSLINKER 500 (3% max)

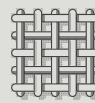
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SPECIFICATIONS



FABRIC TYPE
Cotton
Polycotton Blends



MESH COUNT: 32-61T (80-156)



SQUEEGEE
SHORE: 60/90/60
EDGE: Rectangle
ANGLE: 15°



STENCIL
TYPE: Water Resistant Emulsion
EOM THICKNESS: Standard
CONTACT: 3-4mm off



TEMPERATURE
CURE: 2-2.5 min - 165°C (330°F)
FLASH: 2 sec - 230°C (445°F)



MAGNAPRINT ADDITIVES
2% Retardent Gel Conc
2-3% Crosslinker



COMPLIANCE
OEKO-TEX® Eco Passport Class 1
ZDHC Confidence Level 3



STORAGE
Store Properly Closed
>5 °C (40 °F) <25 °C (77 °F)



HEALTH & SAFETY
MSDS: Available Upon Request



CLEAN UP
Water & Mild Detergent