



AVIENT SPECIALTY INKS

ASI Metallic Glitters

ASI Metallic Glitters are special effects with a large-course glitter particle to bring a brilliant dazzle to print designs. The large glitter particles allow the base layer color to show through further enhancing the design possibilities and color combinations. ASI Metallic Glitters are ready-for-use or can be tinted using plastisol colorants for a custom look. These glitters are low-cure special effects with excellent adhesion and wash durability.

HIGHLIGHTS

- ASI Silver Glitter
- ASI Rich Gold Glitter
- ASI Pale Gold Glitter
- ASI Crystalina
- Excellent adhesion to fabrics, stretch properties, and wash durability
- Low-cure, save energy
- Ready-for-use or tintable
- Brilliant glitter or sparkle effect to enhance graphics

PRINTING TIPS

- Stir inks before printing
- Use consistent, high-tensioned screen mesh to optimize performance properties
- Print in last position or flash after each print if using multiple screens
- Print direct to fabric or over a flashed-dried base plate. Use a suitable underbase when printing on garments prone to bleed
- Tintable with plastisol colorants. See Pigment Loading section for suggested tinting percentages. Adjust the % colorant added based on the strength of the colorants and color saturation desired
- Metallics reflect infrared heat and a forced air dryer is recommended for curing. If using an electric oven, extend dwell time to achieve proper cure
- Curing is a time and temperature process, a lower oven temperature setting with a slower belt speed while maintaining recommended ink cure temperature is always best to protect fabric, control dye migration and reduce energy consumption
- ASI Metallic Glitters can be cured between 270°F-320°F (132°C-160°C)
- Can be mixed with other ASI HD bases or clears
- For cold-peel transfers, use a coated release paper or polyester film. Print using 70 duro squeegee and recommended mesh counts followed by adhesive. Gel at 212°F (100°C) for 60 sec. Apply transfer with heat press at 300°F (150°C) for 10-12 sec at medium pressure. For transfers on polyester, back with a low bleed white and/or blocker. Verify process.

COMPLIANCE

- Non-phthalate
- For individual compliance certifications and conformity statements, please visit www.avientspecialtyinks.com/services/compliance-support

PRECAUTIONS

The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



AVIENT
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INKS

V1.22 (Modified: 06/06/2025)

PRODUCT INFORMATION BULLETIN



RECOMMENDED PARAMETERS



Fabric Types

100% cotton, blends, some synthetics



Mesh

Count: 24-38 t/in (9-15 t/cm)
Tension: 25-35 n/cm²



Squeegee

Durometer: 60/90/60, 60-70
Profile: Square, Sharp
Stroke: Hard flood, Medium stroke
Angle: 10-15%



Stencil

2 over 2
Off Contact: 1/16" (.2cm)
Emulsion Over Mesh: 15-20%



Flash & Cure

Flash: 220°F (105°C)
Cure: 270°F (132°C)
Entire Ink Film



Pigment Loading

up to 5% Wilflex PC
up to 10% Wilflex EQ
up to 15% Wilflex RIO / MX
up to 10% Rutland C3 Boosters



Additives

N/A



Storage

65-90°F (18-32°C)
Avoid direct sunlight
Use within one year of receipt



Clean Up

Dispose unused ink responsibly. Standard plastisol cleaners, press wash, or ink degreaser



Health & Safety

Find SDS information here:
www.avient.com/resources/safety-data-sheets
or contact your local CSR