



UNION INK™

**MASTER COLOR CARD
FOR SCREEN PRINTING INK**



UNION INK™

Standard and Athletic Plastisol Colors - *Hover over swatches for corresponding Pantone numbers*

Lemon Yellow
M, P, U

Chrome Yellow
M, P, U

Golden Yellow
M, P, U

Orange
M, P, U

Flag Red
P

Scarlet Red
M, P, U

Brite Red
M, P, U

Cardinal Red
M, P, U

Maroon
M, P, U

Cool Pink
P

Deep Purple
M, P, U

Navy
P, U

Light Navy
M, P, U

Royal Blue
M, P, U

Mono Blue
M, P, U

University Blue
P

Brite Blue
M, P, U

Peacock Blue
M, U

Aqua Marine
M, P, U

Lime Green
M, P, U

Brite Green
M, P, U

Kelly Green
M, P, U

Chrome Green
M, P, U

Sienna Brown
M, P, U

Khaki
M, P, U



Cream
U

Vegas Gold
P

Light Grey
M, P, U

Dark Grey
M, P, U

Grey
P, U

Mixopake



Yellow G/S
MIXE-2002



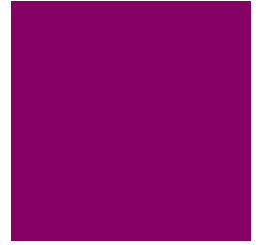
Yellow R/S
MIXE-2042



Red Y/S
MIXE-3002



Red B/S
MIXE-3007



Cerise
MIXE-4003



Magenta
MIXE-4001



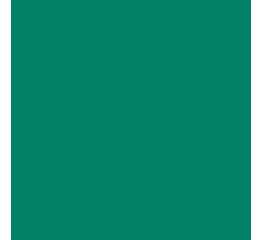
Violet
MIXE-4002



Blue R/S
MIXE-5003

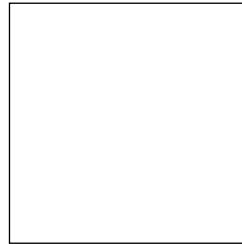


Blue G/S
MIXE-5001

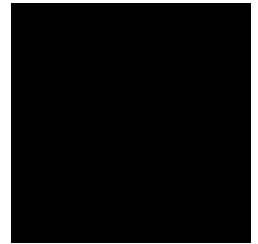


Green
MIXE-6002

Union Ink Mixopake mixing inks are available for use on IMS 3.0, a proprietary color formulation software from Avient Specialty Inks. Offering tools for color creation and standardizing, IMS manages daily maneuvers in a highly functional ink room by providing color management and communication agility.



Super White
MIXE-1000



Black
MIXE-8000

Fluorescent - *Hover over swatches for corresponding Pantone numbers*

Orbit Yellow
M, U, O

Inferno Orange
M

Aurora Pink
M, P, U, O

Solar Blue
M, O

Traffic Green
M, U, O

Golden Yellow
O

Flame Orange
O

Neon Magenta
O

**UNION INK PLASTISOL COLORS
ARE AVAILABLE AS INDICATED IN
THE FOLLOWING INK SERIES**

M – Maxopake (PADE)
O – Mixopake (MIXE)
U – Ultrasoft (PLUE)
P – Polyester Low Bleed (ATHP)

A GUIDE TO UNION INK TEXTILE INK SERIES

Maxopake Plastisol (PADE) is the highest opacity ink offered by Union Ink. A limited variety of colors are available in bleed-resistant formulations for printing on cotton/polyester blends.

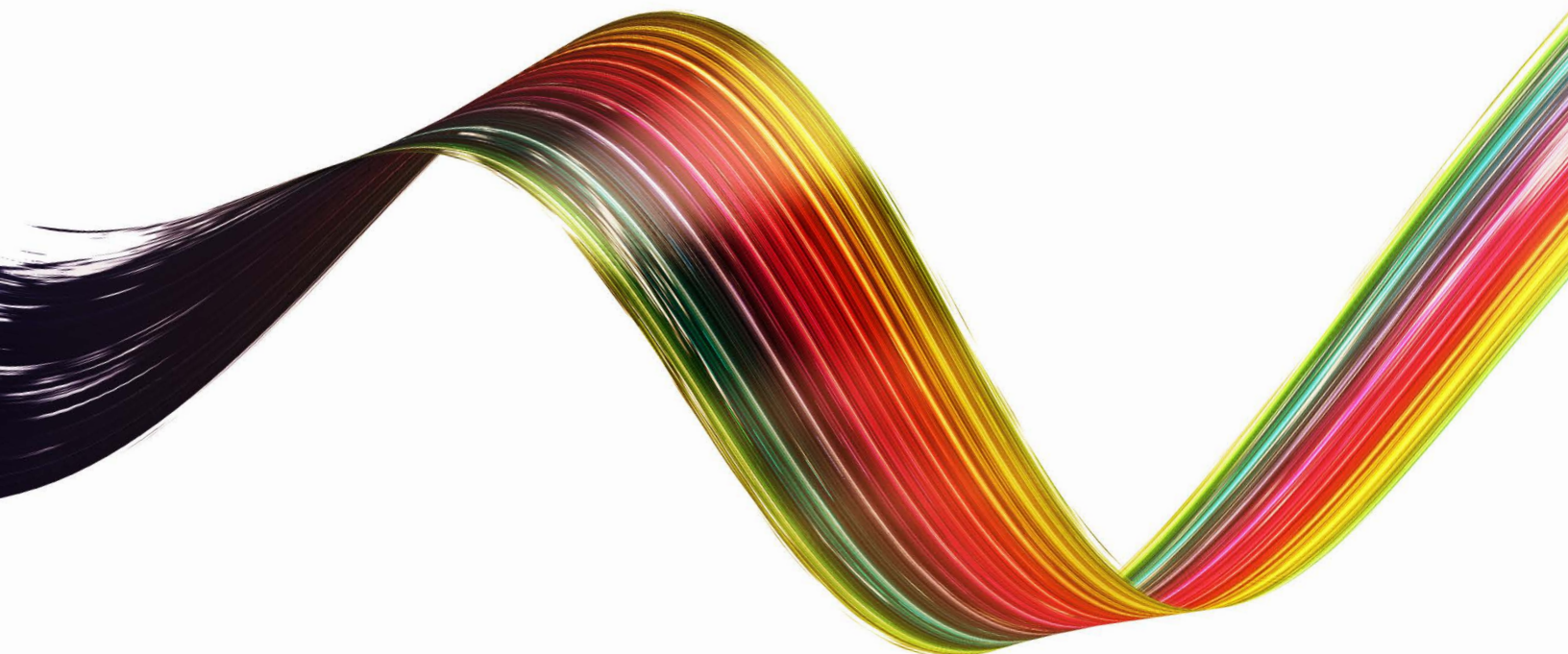
Mixopake Plastisol (MIXE) is a versatile, easy-to-print high opacity ink intended for simulating Pantone® colors on colored garments.

Polyester (ATHP) series of colors are formulated for the high opacity and bleed resistance even on substrates prone to bleed.

Ultrasoft Plastisol (PLUE) ink is a versatile medium opacity ink and is excellent for both direct printing and transfer printing.

GLOBAL COMPLIANCE

Union Ink™ is certified to **ZDHC Conformance Level 3 with ECO PASSPORT by OEKO-TEX.*** To learn more about compliance standards, please contact your Avient Specialty Inks distributor.



For more information about Union Ink colors, visit unionink.com.



* Union Ink ECO PASSPORT certification number: Union Ink 2.10 - 22.0.01715

www.avient.com



Copyright © 2024, Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the information. Avient makes no warranties or guarantees respecting suitability of either Avient's products or the information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the information and/or use or handling of any product. AVIENT MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the information or products reflected by the information. This literature shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.