



### K2922 Soft Hand Clear

K2922 Soft Hand Clear is a non-phthalate ink clear designed to blend with other general purpose and specialty inks to soften and extend ink bases. K2922 Soft Hand Clear may be used as a stand-alone base with color systems and will produce inks with a soft hand and excellent color clarity.

### RECOMMENDED PARAMETERS

#### HIGHLIGHTS

- › Makes inks easier to print when used as an additive
- › Build-up resistant for high productivity printing
- › Recommended for use with Infinite FX NuPuff and Suede inks at less than 10% max by weight

#### Fabric Types



see relevant PIB



#### Mesh

Count: see relevant PIB  
Tension: see relevant PIB

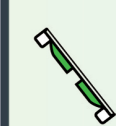


#### Squeegee

Durometer: see relevant PIB  
Profile: see relevant PIB  
Stroke: see relevant PIB  
Angle: see relevant PIB

#### PRINTING TIPS

- › Additions above 10% may reduce bleed resistance and opacity
- › Perform fusion tests before production. Failure to cure ink properly may result in poor wash fastness, inferior adhesion and unacceptable durability



#### Stencil

see relevant PIB  
Off Contact: see relevant PIB  
Emulsion Over Mesh: see relevant PIB



#### Flash & Cure

Flash: 160°F (70°C)  
Cure: 270°F - 320°F (132°C - 160°C)



#### Pigment Loading

N/A



#### Additives

N/A

#### COMPLIANCE

- › Non-phthalate
- › For individual compliance certifications and conformity statements, please visit [www.avientspecialtyinks.com/services/compliance-support](http://www.avientspecialtyinks.com/services/compliance-support)



#### Storage

65-90°F (18-32°C)  
Avoid direct sunlight  
Use within one year of receipt

#### PRECAUTIONS

The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



#### Clean Up

Dispose unused ink responsibly. Standard plastisol cleaners, press wash, or ink degradant



#### Health & Safety

Find SDS information here:  
[www.avient.com/resources/safety-data-sheets](http://www.avient.com/resources/safety-data-sheets)  
or contact your local CSR



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